

## **ASSEMBLY INSTRUCTIONS**

**Version 2.5** 



## **MINI RACKING**



1- Install side braces to the front and back posts using Carriage bolts  $1/4 -20 \times 1/2$  and flange Lock nut 1/4 -20.



2- Install Beams (front and back) by clipping to the bottom posts ..using Metal Screw 10/32 x 3/8 to secure in place.





3- Install Cross Beams as required at least the 1 down the middle using the Hardware included (Carriage Bolt 1/4 –20 x 1/2 and Flange Nut 1/4 –20). Additional cross beams can be added depending on end use.



- 4- Repeat steps 2 and 3, for all levels required.
- 5- Repeat all steps as required for additional bays.





